

Working principle

The electric contact pressure gauge is based on the spring tube in the measuring system under the pressure of the measured medium, forcing the end of the spring tube to produce the corresponding elastic deformation displacement, with the help of the tie rod through the transmission of the gear transmission mechanism and amplification, the indicator on the fixed gear together with the contact is gradually indicated on the dial. At the same time, When it is connected with the contact limit on the set pointer, the circuit in the control system can be disconnected, or when it is connected with the lower limit of the contact on the set pointer, the circuit in the control system can be connected to achieve the purpose of automatic control and alarm.

Product description

In any case, if you want to perform on-off operations on the circuit while displaying the process pressure locally, an electric contact pressure gauge is ideal.

Switching electrical contact (electronic alarm electrical contact) can be switched on and off according to the pointer position of the instrument electrical control circuit. The switching electrical contact is adjustable in the full range. Under normal circumstances, the electrical contacts are installed below the dial, and only a few are installed above the dial. The instrument pointer (actual value pointer) can rotate freely throughout the range, regardless of the setting. The setting pointer can be adjusted using the detachable adjustment key in the window.

Switching electrical contacts not only contain multiple electrical contacts, but also can be set to a single setting value. When the actual value pointer exceeds or falls below the set value, the electrical contact switches.

Manufactured according to DIN 16085 and in compliance with all relevant standards (e.g. EN 837-1) and the safety requirements of the code, this type of pressure gauge is perfectly suitable for on-site measurement of the working pressure of high-pressure vessels.

Switching electrical contacts include magnetic-assisted electrical contacts, dry-reed electrical contacts, inductive electrical contacts and electronic electrical contacts. Inductive electrical contacts can be used in hazardous areas. For connecting PLCS, electronic electrical contacts and dry-reed electrical contacts can be used.

Product application

Control and regulate industrial processes

Monitor equipment and control circuit on and off

Suitable for aggressive gas and liquid media with non-high viscosity and not easy to crystallize, as well as aggressive environments.

Chemical, petrochemical, power plant, mining, coastal platform, environmental protection technology, machinery manufacturing and general plant construction

Functional characteristics

Each meter has up to 4 switching electrical contacts

Available in liquid-filled housing for high dynamic pressure loads and high vibration environments

Gauges with inductive electrical contacts are available for use in hazardous areas

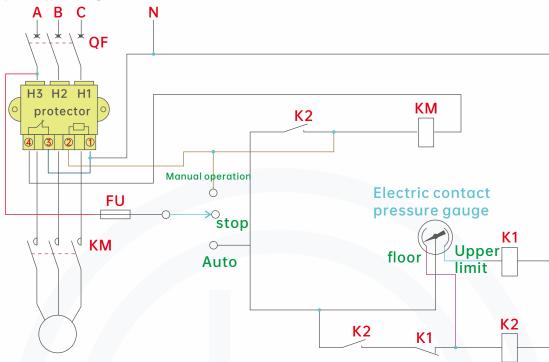
Meters with live contacts for PLC applications

Optional S3 safe meter according to EN 837





Working principle diagram



Specification parameter

Nominal size mm	100/160					
Accuracy class	1.0					
Scale range	0 0.06 MPa [0 8.7 psi] to 0 160 MPa [0 23,206 psi]					
	Other units (e.g., psi, kPa) are available					
	Or all other negative and positive pressure ranges					
Scale	Single scale					
	Optional: Double scale					
Pressure limit						
■ Static pressure	full-scale					
■ Dynamic pressure	0.9 x FS					
■ Transient overvoltage	1.3 x FS					
Installation mode	Radial mounting					
	Axial eccentric installation					
Process connection	G1/2B					
	G1/4B					
	G3/8B					
	1/2NPT					
	M20 x 1.5					
	Additional process connections are available upon request					
Allowable temperature ¹⁾						
■ Medium	Max. +200 °C [+392 °F] non-liquid meter					
	Max. +100 °C [+212 °F] liquid-filled meter					



Specification parameter

Temperature effect	-20 +60 °C [-4 140 °F]					
	When the temperature of the measuring system deviates from the reference temperature (+20 $^{\circ}$ C): maximum \pm 0.4% range /10 K					
Watch case	Type K1 according to EN 837: housing with pressure relief hole at the back					
	Safe K3 according to EN 837: with flameproof plate (solid front panel) and automatic pressure relief rear cover					
Fill the case with liquid	not have					
	Optional: Fill the case with liquid					
Liquid receiving material						
Process connection, pressure element	Stainless steel 316L, optional: Monel alloy					
Non-liquid material						
Case, movement, clasp lock ring	Stainless steel					
■ Dial plate	Aluminum, white, black print					
■ Instrument pointer	Aluminum, black					
■ Set pointer	Aluminum, red					
■ Watch window	Laminated safety glass					
Complies with IEC/EN 60529	IP65 ²⁾					
Standard level of protection	selectable: IP66					
Electrical connection	Cable sleeve PA6, black					
	According to VDE 0110 standard, insulation group C/250 V					
	M20 x 1.5 gran head					
	Compaction device					
	6 screw terminals + PE (2.5 mm² cross-sectional wire)					
	See page 5 for dimensions					
	Other electrical connections are available upon request					

¹⁾ For hazardous areas, the instrument must also not exceed the permissible temperature (see the operating instructions for details).

Switch contact

Type S1/K1 magnetically assisted electrical contact

- \cdot No control unit and additional power supply required
- · Can directly switch 250 V, 1 A load
- · Each measuring instrument can be equipped with up to 4 switching contacts

K2 electronic electrical contact

- \cdot Use in hazardous areas requires additional control units
- · Non-contact sensor, long service life
- \cdot It has little influence on the accuracy of the indication
- · Fail-safe switches at high switching frequencies
- · Not susceptible to corrosion
- \cdot There is a safe version
- \cdot Each measuring instrument can be equipped with up to 3 switching contacts

K3 explosion-proof electrical contact

- · For direct triggering of programmable logic controllers (PLCS)
- · 2-wire system (Optional: 3-wire system)
- · Non-contact sensor, long service life
- · It has little influence on the accuracy of the indication
- · Fail-safe switches at high switching frequencies
- · Not susceptible to corrosion
- · Each measuring instrument can be equipped with up to 3 switching contacts

Switching function

- \cdot The switching function of the switch is indicated by the function label 1, 2, or 3.
- 1: The contact is closed (the pointer moves clockwise)
- 2: The contact is disconnected (the pointer moves clockwise)
- 3: Switch contact, when the pointer reaches the set point, a contact is disconnected,
- The other contact closes simultaneously





If necessary, cooling measures must be taken (e.g. siphon, instrument valve, etc.).

²⁾ Protection class IP54, with safety housing and axial eccentric mounting connection.

Specifications of S1/K1 magnetically assisted electrical contacts

The adjustment range of the contact is 25... 75%(0... available upon request 100%).

Contact material (standard): Silver nickel alloy, gold plated

1) Design of contact coil: Version "L" = Lightweight Version S = Heavy weight

Range	Nominal size	Maximum number of contacts	Switching current range	Contact version ¹⁾
≤ 0.10 MPa	100, 160	1	0.02 0.3 A	L
> 0.10 MPa	100, 160	1	0.02 0.6 A	S
≤ 0.16 MPa	100, 160	2	0.02 0.3 A	L
> 0.16 MPa	100, 160	2	0.02 0.6 A	S
≤ 0.40 MPa	100	3 or 4	0.02 0.3 A	L
> 0.40 MPa	100	3 or 4	0.02 0.6 A	S
≤ 0.25 MPa	160	3 or 4	0.02 0.3 A	L
≤ 0.25 MPa	160	3 or 4	0.02 0.6 A	S

Contact setting

The minimum gap between the two contacts is recommended to be 20% of the range. Switch lag is 2... 5%(typical value).

Peculiarity	Non-filled type		Non-filled type	
	Resistive load		Resistive load	
	Contact version "S"	Contact version "L"	Contact version "S"	Contact version "L"
Rated voltage Ueff	≤ 250 V		≤ 250 V	
Rated operating current				
Making current	≤ 1.0 A	≤ 0.5 A	≤ 1.0 A	≤ 0.5 A
■ Turn-off current	≤ 1.0 A	≤ 0.5 A	≤ 1.0 A	≤ 0.5 A
Sustained current	≤ 0.6 A	≤ 0.3 A	≤ 0.6 A	≤ 0.3 A
Switching power supply	≤ 30 W / ≤ 50 VA		≤ 20 W / ≤ 20 VA	

Contact loads with resistive and inductive loads are recommended

Operating voltage Non-filled type			Liquid-filled	l type		
	Resistive load Ind		Inductive load	Resistive lo	ad	Inductive load
	Direct current	Alternating current	cosφ>0.7	Direct current	Alternating current	cosφ>0.7
DC 220 V / AC 230 V	100 mA	120 mA	65 mA	65 mA	90 mA	40 mA
DC 110 V / AC 110 V	200 mA	240 mA	130 mA	130 mA	180 mA	85 mA
DC 48 V / AC 48 V	300 mA	450 mA	200 mA	190 mA	330 mA	130 mA
DC 24 V / AC 24 V	400 mA	600 mA	250 mA	250 mA	450 mA	150 mA

Specifications of K2 electronic electrical contact

Caption:

S1 = Standard type with automatic pressure relief (according to EN 837) S3 = Safe type with solid flameproof plate (according to EN 837)

The adjustment range of the contact is 10... 90% (0... available upon request 100%).

Range	Nominal size	Maximum number of contacts	Shell version
0.06 MPa	100, 160	1	S1
0.06 MPa	160	1	S 3
0.1 MPa	100, 160	2	S1
0.1 MPa	100	1	S3
0.1 MPa	160	2	S3
≥ 0.16 MPa	100, 160	3	S1, S3

Set the contacts to the same set point

You can set up to 2 contacts to the same set point. This does not apply to versions with 3 contacts. The left (1st) or right (3rd) contact cannot be set to the same set point as the other 2 contacts. When both contacts are set to the same set point, shift the other contact to the left or right by about 30°.

Allowable temperature range

T6: -20 ... +60 °C T5 ... T1: -20 ... +70 °C T135 °C: -20 ... +70 °C





Specifications of K3 explosion-proof electrical contact

Caption:

S1 = Standard type with automatic pressure relief (according to EN 837)

S3 = Safe type with solid flameproof plate (according to EN 837) The adjustment range of the contact is 10... 90% (0... available upon request 100%).

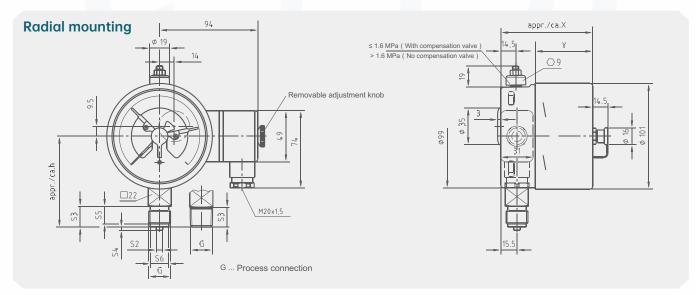
range	Nominal size	Maximum number of contacts	Shell version
0.06 MPa	100, 160	1	S1
0.06 MPa	160	1	S3
0.1 MPa	100, 160	2	S1
0.1 MPa	100	1	S3
0.1 MPa	160	2	S3
≥ 0.16 MPa	100, 160	3	S1, S3

Set the contacts to the same set point

You can set up to 2 contacts to the same set point. This does not apply to versions with 3 contacts. The left (1st) or right (3rd) contact cannot be set to the same set point as the other 2 contacts. When both contacts are set to the same set point, shift the other contact to the left or right by about 30°.

peculiarity	
Contact signal	Normally open, normally closed
Output type	PNP triode
Operating voltage	DC 10 30 V
Residual ripple	Max. 10%
No-load current	≤ 10 mA
Switching current	≤ 100 mA
Residual current	≤ 100 µA
Pressure drop (Imax)	≤ 0.7 V
Polarity reverse protection	Depends on UB condition (output 3 or 4 switch should not be set directly to negative)
Inductive free protection	1 kV, 0.1 ms, 1 kΩ
Oscillation frequency	about 1,000 kHz
EMC	In accordance with EN 60947-5-2

Size mm



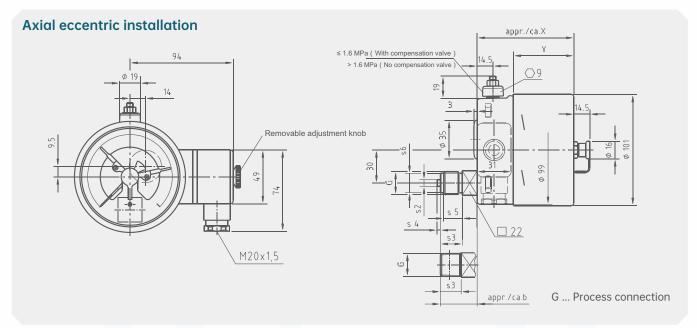
Contact type	Size mm	
	Χ	Υ
Single or double electrical contact	88	55
Double (switching) electrical contact	113	80
Triple contact	96	63
Quadruple contact	113	80

Process connection	Size mm						
	h±1	S2	S3	S4	S5	S6	
G1/2B	87	6	20	3	17	17.5	
G1/4B	80	5	13	2	11	9.5	
G3/8B	83	5.5	16	3	13	13	
1/2NPT	86	-	19	-	-	-	



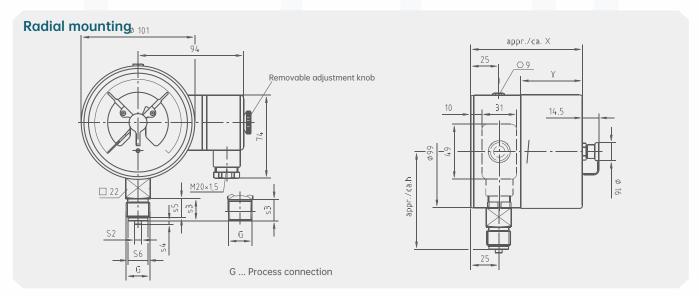


Size mm



Contact type	Size mm	
	Χ	Υ
Single or double electrical contact	88	55
Double (switching) electrical contact	113	80
Triple contact	96	63
Quadruple contact	113	80

Process	Size mm						
connection	b	S2	S3	S4	S5	S6	
G1/2B	33.5	6	20	3	17	17.5	
G1/4B	26.5	5	13	2	11	9.5	
G3/8B	29.5	5.5	16	3	14	13	
1/2NPT	32.5	-	19	-	-	-	



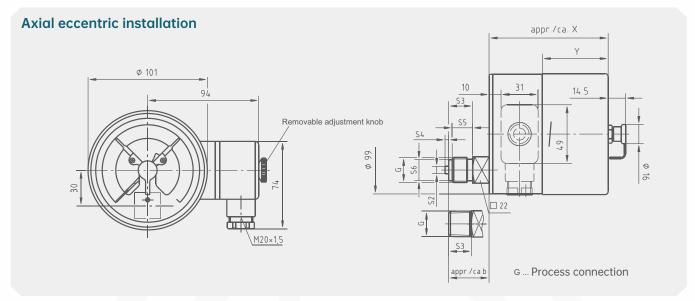
Contact type	Size mm	
	Χ	Υ
Single or double electrical contact	97	55
Double (switching) electrical contact	122	80
Triple contact	105	63
Quadruple contact	122	80

Process	Size mm									
connection	h±1	S2	S3	S4	S5	S6				
G1/2B	87	6	20	3	17	17.5				
G1/4B	80	5	13	2	11	9.5				
G3/8B	83	5.5	16	3	14	13				
1/2NPT	86	-	19	-	-	-				





Size mm



Contact type	Size mm			
	Χ	Υ		
Single or double electrical contact	88	55		
Double (switching) electrical contact	113	80		
Triple contact	96	63		
Quadruple contact	113	80		

Process	Size mm								
connection	b	S2	S3	S4	S5	S6			
G1/2B	33.5	6	20	3	17	17.5			
G1/4B	26.5	5	13	2	11	9.5			
G3/8B	29.5	5.5	16	3	14	13			
1/2NPT	32.5	-	19	-	-	-			

Range table

Negative	code	MPa	code	Bar	code	kPa	code	kg/cm²	code	Psi/-inHg
pressure	MV001	-0.1/0	BV001	-1/0	KV001	-100/0	GV001	-1/0	RV030	-30"/0 Hg
Positive	code	MPa	code	Bar	code	kPa	code	kg/cm²	code	Psi/-inHg
and negative	MC006	-0.1/0.06	BC006	-1/0.6	KC006	-100/60	GC006	-1/0.6	PC015	-30"/0/15
pressure	MC015	-0.1/0.15	BC015	-1/1.5	KC015	-100/150	GC015	-1/1.5	PC030	-30"/0/30
	MC030	-0.1/0.3	BC030	-1/3	KC030	-100/300	GC030	-1/3	PC060	-30"/0/60
	MC050	-0.1/0.5	BC050	-1/5	KC050	-100/500	GC050	-1/5	PC100	-30"/0/100
	MC090	-0.1/0.9	BC090	-1/9	KC090	-100/900	GC090	-1/9	PC160	-30"/0/160
	MC150	-0.1/1.5	BC150	-1/15	KC150	-100/1500	GC150	-1/15	PC200	-30"/0/200
	MC240	-0.1/2.4	BC240	-1/24	KC240	-100/2400	GC240	-1/24	PC300	-30"/0/300
Positive	code	MPa	code	Bar	code	kPa	code	kg/cm²	code	Psi
pressure	MP001	0/0.1	BP001	0/1	KP001	0/100	GP001	0/1	PP1E5	0/15
	MP1E6	0/0.16	BP1E6	0/1.6	KP1E6	0/160	GP1E6	0/1.6	PP003	0/30
	MP2E5	0/0.25	BP2E5	0/2.5	KP2E5	0/250	GP2E5	0/2.5	PP006	0/60
	MP004	0/0.4	BP004	0/4	KP004	0/400	GP004	0/4	PP010	0/100
	MP006	0/0.6	BP006	0/6	KP006	0/600	GP006	0/6	PP016	0/160
	MP010	0/1	BP010	0/10	KP010	0/1000	GP010	0/10	PP020	0/200
	MP016	0/1.6	BP016	0/16	KP016	0/1600	GP016	0/16	PP030	0/300
	MP025	0/2.5	BP025	0/25	KP025	0/2500	GP025	0/25	PP040	0/400
	MP040	0/4	BP040	0/40	KP040	0/4000	GP040	0/40	PP060	0/600
	MP060	0/6	BP060	0/60	KP060	0/6000	GP060	0/60	PP100	0/1000
	MP100	0/10	BP100	0/100	KP100	0/10000	GP100	0/100	PP150	0/1500
	MP160	0/16	BP160	0/160	KP160	0/16000	GP160	0/160	PP200	0/2000
	MP250	0/25	BP250	0/250	KP250	0/25000	GP250	0/250	PP300	0/3000
	MP400	0/40	BP400	0/400	KP400	0/40000	GP400	0/400	PP400	0/4000



LPG-Selection composition

Product type	Α	Magr	neticall	y assis	sted (e	conom	ical)						
	В	Magr	neticall	y assis	sted (s	tandar	d)						
	С	Indud	nductive type Explosion-proof type										
	D	Explo											
2.Dial dia	meter	G 100											
		Н	160										
3.	Range	range	I	See ro	ange to	ıble (pa	ge 7)						
	4.S	econd ra	nge unit	N	MPa								
				0	Bar								
				Р	KPa								
				Q	Kg/cr	n²							
				R	Psi								
				S	not h	ave							
		5.P	rocess co	nnection U 1/2NPT									
					V	M20*	1.5						
					W	G1/2E	3						
					T()	Othe	rproce	ess co	onne	ectio	n		
			6.Installation mod			mode X Radial direction							
						Υ	Axia	dire	ctio	n			
						Z	Axis	forw	ard	with	edge		
				7.	Watch	glass	Α	PC	plas	tic			
							В	Safe	ety (glass			
					8.0	Contact	signal	С	1	Norm	ally op	en	
			D Normal close 9.Joint material K 304SS										
										Е	316L		
							10).cert	ifico	ate	F	EN10	204
											N	not h	ave
										dditi		Х	Yes (remarks)
									des	cripti	on	N	not have

Instructions:

Indicates that the LPG electric contact pressure gauge is magnetically assisted, the dial diameter is 100mm, and the measuring range is 0... 0.1MPa, no second range unit, process connection is M20*1.5, installation mode is radial, table glass is PC plastic, contact signal is normally open, joint material 304 stainless steel, item 10/11 in the table is not required.

Product Certification

Compliance and approval; Rodeweig pressure gauges meet key standards and certifications for process measurement technology; Thus guaranteeing the highest reliability in such Settings;



