The selection is detailed on page 6

# **H40 High Pressure Diaphragm Thread Type**

#### **Product application**

For mounting to Bourdon tube gauges, pressure sensors or pressure switches

For corrosive, high viscosity, contaminated or hardened media

Paper/pulp/paint industry

## **Functional characteristics**

Compact design of special flange connections for the pulp and paper industry

Can be welded directly to the pressure gauge

Various lengths of pipe

#### **Product description**

Diaphragm seals are used to protect pressure measuring instruments from various media in applications. In diaphragm sealing systems, diaphragm-sealed diaphragms isolate the instrument and the medium. The pressure is transmitted to the measuring instrument through a system filled with liquid inside the diaphragm seal system.

The lower chamber can be replaced without changing the diaphragm sealing system. Low pressure ranges can be covered by this diaphragm seal. When the temperature changes, the large diameter diaphragm has less influence on the measurement deviation of the instrument.

The diaphragm seal can be fitted directly to the measuring instrument or through cooling elements or flexible capillaries to accommodate high temperatures.

To meet our customers' demanding application requirements, we offer different designs, materials and system filling fluids.





# **Technical parameter**

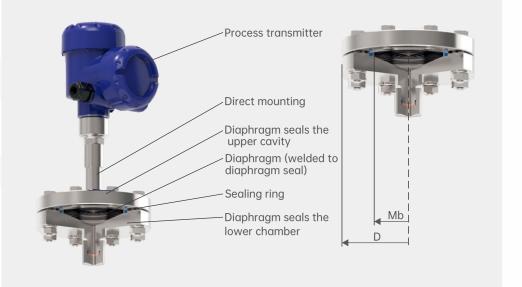
Model H40	Standard	Selectable	
Pressure range	0 10 MPa [0 1,450 psi] or all other equiv	alent mixing and vacuum ranges	
Cleanliness level of liquid connected components	No oil, no fat, in accordance with ASTM G93-03 standard F(<1,000 mg/m²)	No oil, no fat, according to ASTM G93-03 standard D ISO 15001 (<220 mg/m²)	
Origin of raw materials for liquid parts	internation	European Union, Switzerland, United States	
How the instrument is connected	Axial adapter	Through G1/2, G1/4, 1/2NPT or 1/4NPT (internal thread) axial adapters	
Seal	The maximum applicable temperature	FPM, up to 200 °C	
	of PTFE is 260°C	Statotherm <sup>®</sup> , up to 400 °C	
Flush connection		Single flush connection (G1/4, G1/8, 1/4NPT, 1/8NPT)	
		Two flushing connections (G1/4, G1/8, 1/4NPT, 1/8NPT)	
		Lock nut	
Designed to comply with	-	MR 0175	
the NACE declaration		MR 0103	
Vacuum service	Basic service	Quality service	
		Premium service	
Meter mounting bracket (Capillary option only)	-	Model H, DIN 16281, 100mm, aluminum, black	
		Type H, DIN 16281, 100mm, stainless steel	
		Pipe bracket mounting for Ø20 80 mm pipe, steel	

# Case

# Model H40 Installation process transmitter

#### legend

- Mb Effective diaphragm diameter
- D Diaphragm seal outer diameter







## **Process connection**

Standard	Male thread		Internal thread	
	Standard	Selectable	Standard	Selectable
Conform to DIN ISO 228-1	G1/2A	G1/4A	G1/2	G1/4
		G3/8A		G3/8
		G3/4A		G3/4
		G 1 A		G 1
		G 1 ½ A		
Conform to ASME B 1.20.1	1/2NPT	1/4NPT	1/2NPT	1/4NPT
		3/8NPT		3/8NPT
		3/4NPT		3/4NPT
		1 NPT		1 NPT
		1 1/2 NPT		
Conform to DIN 13-1	M20 x 1.5	-	M20 x 1.5	-
Conform to ISO 7-1	R 1/2	R1/4, R3/8, R3/4	-	-

# **Combination of materials**

Diaphragm seals the	Liquid connection unit	Maximum process		
upper cavity	Diaphragm seals the lower chamber	diaphragm	temperature limit <sup>1)</sup> (°C/°F)	
Stainless Steel 1.4404 (316L)	Stainless Steel 1.4404 (316L)	Stainless Steel 1.4404/1.4435 (316L), standard version	400/752	
	Stainless Steel 1.4539 (904L)	Stainless Steel 1.4539 (904L)		
	Stainless Steel 1.4541 (321)	Stainless Steel 1.4541 (321)		
	Stainless Steel 1.4571 (316Ti)	Stainless Steel 1.4571 (316Ti)		
	PTFE lining 2)	ECTFE coating	150/302	
	PTFE lining 2)	PFA (perfluoroalkoxy) coating, FDA	260/500	
	PTFE lining 2)	PFA (perfluoroalkoxy) coating, antistatic		
	-	gild	400/752	
	-	Ceramic coating		
	Hastelloy C22 (2.4602)	Hastelloy C22 (2.4602)	260/500	
	Hastelloy C276 (2.4819)	Hastelloy C276 (2.4819)	400/752	
	Inconel 600 (2.4816)	Inconel 600 (2.4816)		
	Inconel 625 (2.4856)	Inconel 625 (2.4856)		
	Incoloy 825 (2.4858)	Incoloy 825 (2.4858)		
	Monel 400 (2.4360)	Monel 400 (2.4360)		
	Nickel 200 (2.4060, 2.4066)	Nickel 200 (2.4060, 2.4066)	260/500	
	Titanium Grade 2 (3.7035)	Titanium Grade 2 (3.7035)	150/302	
	Titanium Grade 7 (3.7235)	Titanium Grade 11 (3.7225)		
	Tantalum lining 2)	tantalum	300/572	
Stainless Steel 1.4435 (316L)	Stainless Steel 1.4435 (316L)	Stainless Steel 1.4435 (316L)	400/752	
Stainless Steel 1.4539 (904L)	Stainless Steel 1.4539 (904L)	Stainless Steel 1.4539 (904L)		





# **Combination of materials**

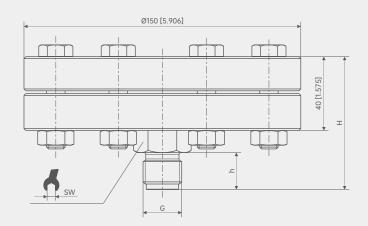
Diaphragm seals the	Liquid connection unit	Maximum process	
upper cavity	Diaphragm seals the lower chamber	diaphragm	temperature limit <sup>1)</sup> (°C/°F)
Stainless Steel 1.4541 (321)	Stainless Steel 1.4541 (321)	Stainless Steel 1.4541 (321)	400/752
Stainless Steel 1.4571 (316Ti)	Stainless Steel 1.4571 (316Ti)	Stainless Steel 1.4571 (316Ti)	
Duplex steel 2205 (1.4462)	Duplex steel 2205 (1.4462)	Duplex steel 2205 (1.4462)	300/572
Super Duplex Steel (1.4410)	Super Duplex Steel 2507 (1.4410)	Super Duplex Steel 2507 (1.4410)	
Hastelloy C22 (2.4602)	Hastelloy C22 (2.4602)	Hastelloy C22 (2.4602)	400/752
Hastelloy C276 (2.4819)	Hastelloy C276 (2.4819)	Hastelloy C276 (2.4819)	
Inconel 600 (2.4816)	Inconel 600 (2.4816)	Inconel 600 (2.4816)	
Inconel 625 (2.4856)	Inconel 625 (2.4856)	Inconel 625 (2.4856)	
Incoloy 825 (2.4558)	Incoloy 825 (2.4858)	Incoloy 825 (2.4858)	
Monel 400 (2.4360)	Monel 400 (2.4360)	Monel 400 (2.4360)	
Nickel 200 (2.4060, 2.4066)	Nickel 200 (2.4060, 2.4066)	Nickel 200 (2.4060, 2.4066)	
Titanium Grade 2 (3.7035)	Titanium Grade 2 (3.7035)	Titanium Grade 2 (3.7035)	
Titanium Grade 7 (3.7235)	Titanium Grade 7 (3.7235)	Titanium Grade 11 (3.7225)	

1) The process temperature limit of the diaphragm sealing system is limited by the connection method, the system filling fluid and the measuring instrument 2) For G1/2 and M 20 x 1.5 (external thread), Max 0... 10MPa

# Size mm [in] Nominal pressure PN 100 Male thread

#### legend

- Mb Diaphragm diameter
- G Screw thread
- SW Wrench width



G	Size mm [in]	Size mm [in]				
	h	Н	Mb	SW		
G1/4A	13 [5.512]	65 [2.559]	90 [3.543]	27 [1.063]		
G3/8A	16 [0.63]	68 [2.677]	90 [3.543]	27 [1.063]		
G1/2A	20 [0.787]	72 [2.835]	90 [3.543]	27 [1.063]		
G3/4A	20 [0.787]	72 [2.835]	90 [3.543]	30 [1.181]		
G1A	28 [1.102]	80 [3.15]	90 [3.543]	36 [1.417]		
G 1 1/2 A	28 [1.102]	80 [3.15]	90 [3.543]	41 [1.614]		
1/4NPT	13 [5.512]	65 [2.559]	90 [3.543]	27 [1.063]		





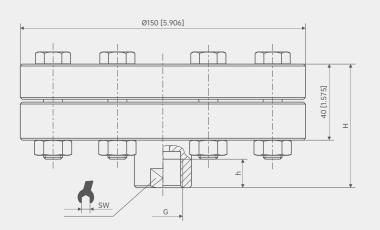
#### Nominal pressure PN 100 external thread

G	Size mm[in]	Size mm[in]				
	h	Н	Mb	SW		
3/8NPT	19 [0.748]	71 [2.798]	90 [3.543]	27 [1.063]		
1/2NPT	20 [0.787]	72 [2.835]	90 [3.543]	30 [1.181]		
3/4NPT	25 [0.984]	77 [3.031]	90 [3.543]	36 [1.417]		
1 NPT	26 [1.024]	78 [3.071]	90 [3.543]	41 [1.614]		
1 1/2 NPT	20 [0.787]	72 [2.835]	90 [3.543]	27 [1.063]		
R1/4	15 [0.591]	67 [2.638]	90 [3.543]	22 [0.866]		
R3/8	18 [0.709]	67 [2.638]	90 [3.543]	22 [0.866]		
R1/2	19 [0.748]	71 [2.798]	90 [3.543]	22 [0.866]		
R3/4	20 [0.787]	72 [2.835]	90 [3.543]	27 [1.063]		

#### Nominal pressure PN 100 Internal thread

#### legend

- Mb Diaphragm diameter
- G Screw thread
- SW Wrench width



G	Size mm[in]	Size mm[in]				
	h	Н	Mb	SW		
G1/4	10 [0.394]	63 [2.480]	90 [3.543]	27 [1.063]		
G3/8	12 [0.472]	63 [2.480]	90 [3.543]	27 [1.063]		
G1/2	14 [0.551]	65 [2.559]	90 [3.543]	27 [1.063]		
G3/4	16 [0.63]	68 [2.677]	90 [3.543]	36 [1.417]		
G 1	18 [0.709]	73 [2.874]	90 [3.543]	41 [1.614]		
1/4NPT	-	63 [2.480]	90 [3.543]	27 [1.614]		
3/8NPT	-	63 [2.480]	90 [3.543]	27 [1.063]		
1/2NPT	-	65 [2.559]	90 [3.543]	27 [1.063]		
3/4NPT	-	68 [2.677]	90 [3.543]	36 [1.417]		
1 NPT	-	73 [2.874]	90 [3.543]	41 [1.614]		
M20*1.5	15.5 [0.61]	65 [2.559]	90 [3.543]	27 [1.063]		





.Meter connectior	n A	1 NPT	-			
pecification	В	1/2N	I/2NPT			
	С	1/4NI	/4NPT			
	D	M14*	1.5			
	Е	M20*	1.5			
	F	M27*	<sup>*</sup> 2			
	G	G 1				
	Н	G1/2				
	I	G1/4				
	T( )	Othe	r conne	ction specifications		
2.Field cor	nnection	Ν	1 NPT			
specificati	ion	0	0 1/2NPT			
		Р	P 1/4NPT			
		Q	Q M14*1.5			
		R	R M20*1.5			
		S	S M27*2			
		Z	G 1			
		U	U G1/2			
		V	V G1/4			
3.materi		T( )	) Other connection specifications			
		al	W	Carbon steel		
			Х	304SS		
			Y	316L		
			T( )	Other materials		

U

Х

#### H40-Selection composition Selection example H40

# It indicates that the H40 diaphragm seal is connected to the instrument with the specification of G1/2, and the field connection specification is G1/2, and the material is 304 stainless steel.

Instructions:

## **Product Certification**

Compliance and approval; Rodeweig pressure gauges meet key standards and certifications for process measurement technology; Thus guaranteeing the highest reliability in such Settings;

